



SATO CUPS Driver for Linux

User Manual

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While all efforts have been taken to ensure the accuracy and currency of the information contained herein, there are instances where the contents of this document may be outdated. In that case, proceed to your local SATO regional website (<https://www.sato-global.com/drivers/redirect.html>) to check whether an updated document has been made available for your reference.

Contact Information

Access the following site and select the region/country nearest to you.
<https://www.sato-global.com/about/locations.html>

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Overview

1

The SATO Driver for Linux system was developed to allow users to print on the SATO printer.

This driver is based on the CUPS printing system for Linux. All device communications are handled by CUPS (backend). The raster filter converts the CUPS raster graphic into SBPL, which the printer can understand. For instance, if the user prints a label, the raster filter converts the graphic into an SBPL command, which will be sent to the printer together with the printer options.

1.1 Supported Models of SATO Printer

Currently, only the following models of printers are supported by the current version of the driver:

Series Name	Models
CG2 Series	CG208 DT/TT CG212 DT/TT
CG4 Series	CG408 DT/TT CG412 DT/TT
CL4e Series	CL408e CL412e
CL6e Series	CL608e CL612e
CL4NX Series	CL4NX 203 dpi CL4NX 305 dpi CL4NX 609 dpi
CL4NX Plus Series	CL4NX Plus 203 dpi CL4NX Plus 305 dpi CL4NX Plus 609 dpi
CL4NX-J Series	CL4NX-J 203 dpi CL4NX-J 305 dpi CL4NX-J 609 dpi
CL4NX-J Plus Series	CL4NX-J Plus 203 dpi CL4NX-J Plus 305 dpi CL4NX-J Plus 609 dpi
CL6NX Series	CL6NX 203 dpi CL6NX 305 dpi
CL6NX Plus Series	CL6NX Plus 203 dpi CL6NX Plus 305 dpi
CL6NX-J Series	CL6NX-J 203 dpi CL6NX-J 305 dpi
CL6NX-J Plus Series	CL6NX-J Plus 203 dpi CL6NX-J Plus 305 dpi
CT4i Series	CT408i CT412i
CT4-LX Series	CT4-LX 203 dpi CT4-LX 305 dpi
HC4-LX Series	HC4-LX 203 dpi HC4-LX 305 dpi
CT4-LX-J Series	CT4-LX-J 203 dpi CT4-LX-J 305 dpi
HC4-LX-J Series	HC4-LX-J 203 dpi HC4-LX-J 305 dpi

Series Name	Models
FX3-LX	FX3-LX DT305-Ln
GL4e Series	GL408e GL412e
GZ4e Series	GZ408e GZ412e
LM4e Series	LM408e LM412e
M10e	M10e
M84 Pro Series	M84 Pro 2 M84 Pro 3 M84 Pro 6
M84xxSe Series	M8485Se M8490Se M8459Se M8460Se M8465Se
MB2i Series	MB200i
MB4i Series	MB400i MB410i
PW208 Series	PW208NX PW208mNX
PW4NX Series	PW4NX 203 dpi PW4NX-J 203 dpi
S84 Series	S8408 S8412 S8424
S84-ex/S86-ex Series	S84-ex 203 dpi S84-ex 305 dpi S84-ex 609 dpi S86-ex 203 dpi S86-ex 305 dpi
S84NX Series	S84NX 203 dpi S84NX 305 dpi S84NX 609 dpi
S86NX Series	S86NX 203 dpi S86NX 305 dpi
SG112-ex	SG112-ex 305 dpi
TG3e Series	TG308e TG312e
WS4 Series	WS408 DT/TT WS412 DT/TT
WT4-AXB Series	WT4-AXB TT203 WT4-AXB TT300

1.2 Printer Properties/Options

The driver supports the following printer settings. Please note that the settings vary depending on the printer model. For more information, refer to the printer specifications.

Property	Description
Media Size	Sets the media size. Units in inches.
Sensor Type	Specifies the selection of the transparent sensor or the reflection sensor.
B&W Conversion	Allows users to select Dither options for improved printing image quality. The choices are: - Dither (default) will be used for images. - Threshold (50%) will give sharp edges for text and bar codes. - Threshold (75%) will give sharp edges for text and bar codes, darker than 50%. - Threshold (25%) will give sharp edges for text and bar codes, lighter than 50%.
Print Method	Sets the Print method/type, such as Thermal Type and Direct Thermal Type.
Resolution	Sets the print density.
Print Speed	Sets the print speed.
Darkness Range	Sets the print darkness. The print density parameter can be specified with six options, from "A" to "F."
Darkness Level	Sets the print darkness level. The print density level parameter can be specified in five options, from "1" to "5."
Print Mode	Sets the operation modes, such as Continuous, Tear-off, Cutter, and Dispenser.
Cutter	Sets the cutter options. This is only applicable to printers with cutters. Cutter Operation Mode should also be selected to make it work.
Vertical Offset	Sets the start position coordinate. Specifies the vertical start position correction signal. Units in inches.
Horizontal Offset	Sets the start position coordinate. Specifies the horizontal start position correction signal. Units in inches.

System Requirements

2

The minimum system requirements for the SATO CUPS Driver for Linux are:

- ♦ IBM-compatible PC (CPU architecture: x86 and x64)
- ♦ Linux distributions such as RPM and DEB

DEB	Ubuntu 11.10 or later
RPM	Fedora 16 or later

- ♦ CUPS printing system for Linux (1.5 or later)
- ♦ At least one supported model of SATO printer that can connect to the machine
- ♦ *For Bluetooth communication, it is necessary to install the “**blue-cupz**” package. This package contains a driver that lets CUPS print on Bluetooth-connected printers. BlueZ is the official Linux Bluetooth protocol stack. Please check your Operating system documentation for compatibility.

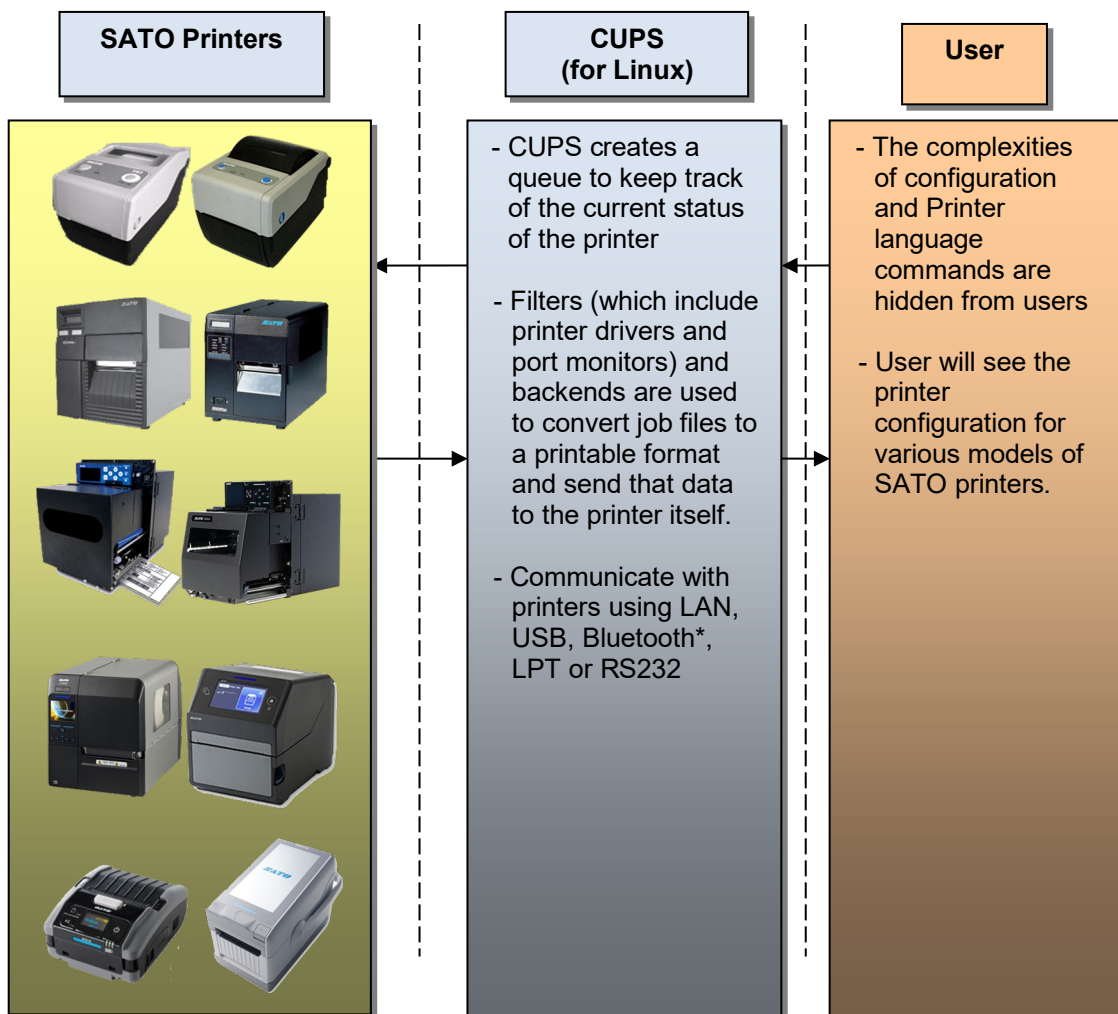


Figure 1 Overview

Setup

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3.1 Installing the Driver (x86/x64)

After obtaining the packages, perform the following instructions:

Note: The screenshots may look different depending on the Linux Distribution that you are using.

- 1) Log in as the root user. Otherwise, add the “sudo” or “su” command to obtain root permissions before you type in each command.
- 2) Launch the Terminal.



Figure 2 Terminal screen

- 3) Locate the package file. For example, if you saved the packages in the “Documents/SATO” folder, you can type in:
`cd ~/Documents/SATO [ENTER]`
- 4) To install the package, use the corresponding commands as follows:

For .deb files, you can type in:

`dpkg -i [insert package name].deb [ENTER]`

For .rpm files, you can type in:

`rpm -i [insert package name].rpm [ENTER]`

For .gz files, perform the following instructions:

- 1) Extract the package [insert package name].tar.gz into your local folder.
- 2) Run the satodriver.install.

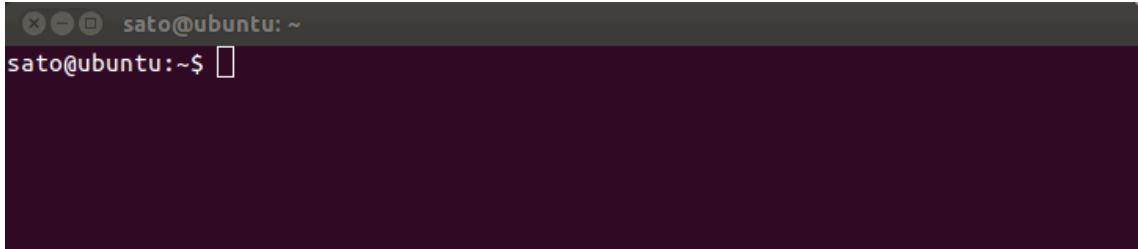
An error will occur if the driver is already installed. To overwrite it, specify the “—force” option.

`dpkg -i --force [insert package name].deb [ENTER]`

- 5) After a short delay, the driver will be installed automatically into your system.

3.2 Uninstalling the Driver (x86/x64)

- 1) Log in as the root user. Otherwise, add the “sudo” or “su” command to obtain root permissions before you type in each command.
- 2) Launch the Terminal.

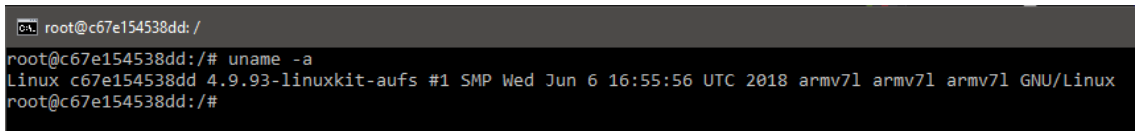
A terminal window with a dark background. The title bar shows 'sato@ubuntu: ~'. The prompt is 'sato@ubuntu:~\$' followed by a cursor.

- 3) To delete the package, you can type in:

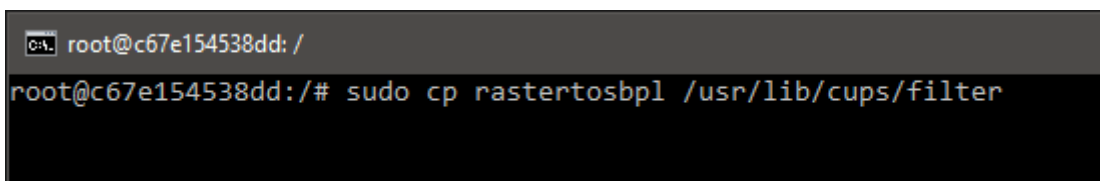
x86: `dpkg -r satodriver`
x64: `dpkg -r satodriver:amd64`

3.3 Installing the Driver (ARMv7/ARMv8)

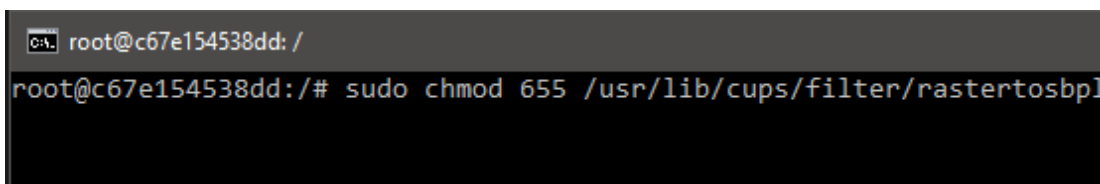
- 1) Download the Driver and PostScript Printer Description (PPD) zip files from your local SATO regional website (<https://www.sato-global.com/drivers/redirect.html>).
- 2) To determine the correct driver to download, run the `uname -a` command. This command will return the processor architecture; in the following example, it is ARMv7.

A terminal window with a dark background. The title bar shows 'root@c67e154538dd: /'. The prompt is 'root@c67e154538dd:/#'. The output of the 'uname -a' command is displayed: 'Linux c67e154538dd 4.9.93-linuxkit-aufs #1 SMP Wed Jun 6 16:55:56 UTC 2018 armv7l armv7l armv7l GNU/Linux'. The prompt is 'root@c67e154538dd:/#'.

- 3) Extract the file in your local folder. (ex. Documents)
- 4) Locate and copy the downloaded rastertosbpl file into the Cups filters folder. If there is an existing rastertosbpl file in the filter folder, make sure to delete it first.

A terminal window with a dark background. The title bar shows 'root@c67e154538dd: /'. The prompt is 'root@c67e154538dd:/#'. The command 'sudo cp rastertosbpl /usr/lib/cups/filter' is entered. The prompt is 'root@c67e154538dd:/#'.

- 5) Give the correct permission to the rastertosbpl file.

A terminal window with a dark background. The title bar shows 'root@c67e154538dd: /'. The prompt is 'root@c67e154538dd:/#'. The command 'sudo chmod 655 /usr/lib/cups/filter/rastertosbpl' is entered. The prompt is 'root@c67e154538dd:/#'.

- 6) Since there are no installers for this package, you must use the PPD approach when adding the printer (refer to [4.2.1](#) or [4.3.1](#), Adding a New Printer section).

Managing the SATO Printer

4

4.1 Overview

Printers can be managed using the **CUPS Web Interface**, **Printer Administration**, and the **command-line program**. The easiest way to manage a printer is through the OS Printer Settings, which provides a step-by-step wizard screen to follow.

CUPS supports devices such as Serial, USB, LAN, and LPT.

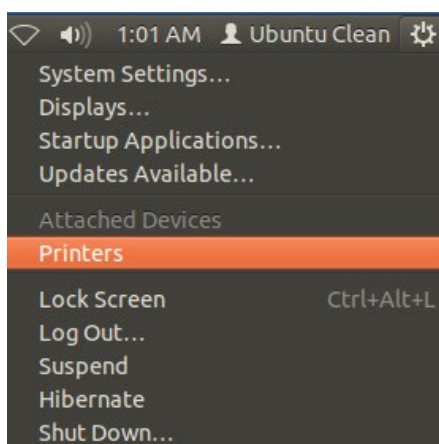
Note: The screenshots may look different depending on the Linux Distribution that you are using.

4.2 Managing Printers from the Printer Administration

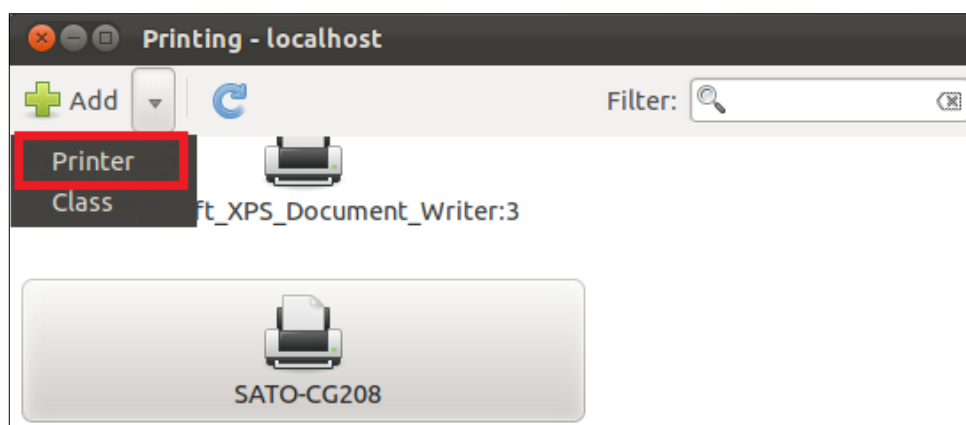
4.2.1 Adding a New Printer

To add a new printer from the Printer Administration, perform the following instructions:

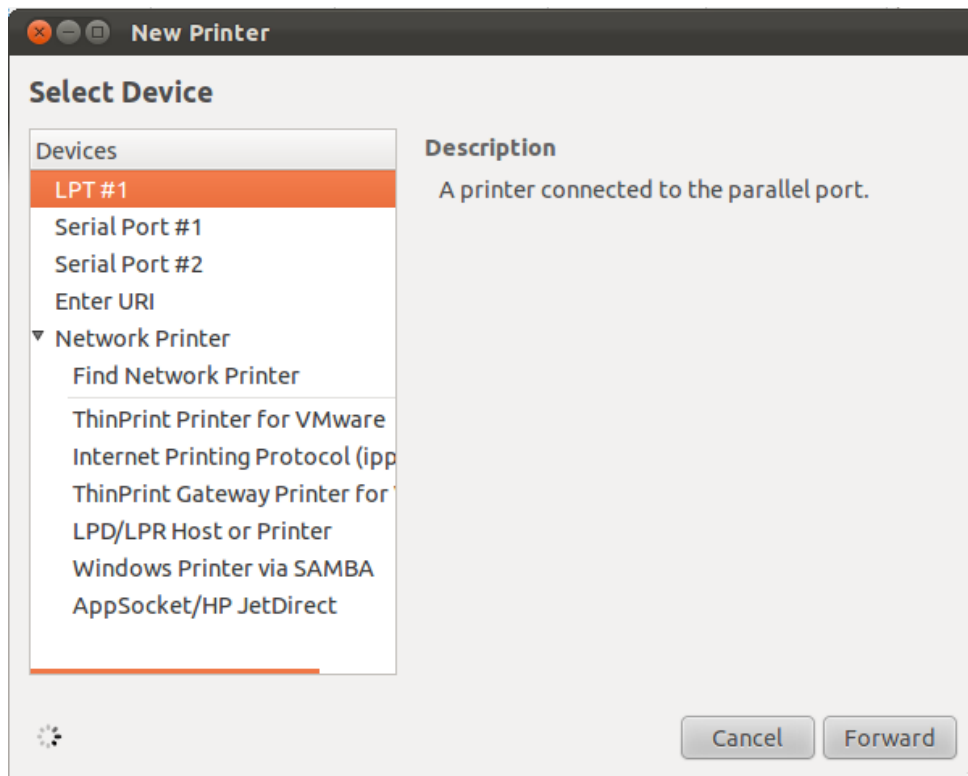
- 1) Locate the Printer Settings.



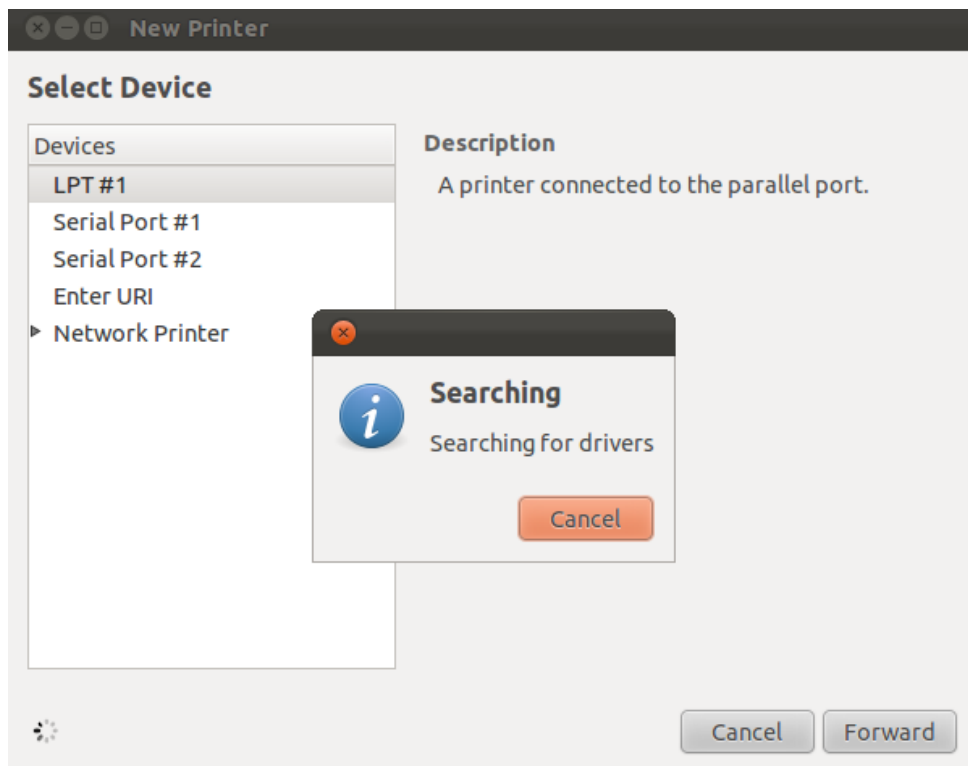
- 2) Click the **Add > Printer** option in the menu.



- 3) Select the device from the selection and click the **Forward** button.



- 4) The system will start searching for existing drivers. If the printer information is found, it automatically adds the printer to the system.



- 5) If the system cannot find the printer information, you will be asked to manually select the printer you wish to add.

You can choose any of the “Network Printer” options. Then, you will be asked to enter the printer's Device URI/Host.

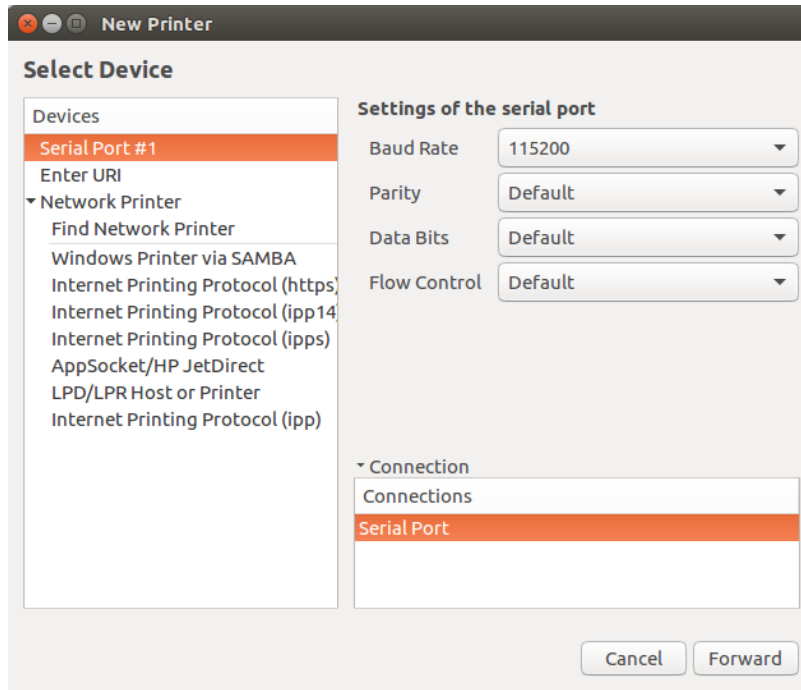
For LAN/WLAN:

The screenshot shows the 'New Printer' dialog box with the 'Select Device' section. The 'Devices' list on the left includes 'Serial Port #1', 'Enter URI', 'Network Printer' (expanded), 'Find Network Printer', 'Windows Printer via SAMBA', 'Internet Printing Protocol (https)', 'Internet Printing Protocol (ipp14)', 'Internet Printing Protocol (ipps)', 'AppSocket/HP JetDirect' (highlighted), 'LPD/LPR Host or Printer', and 'Internet Printing Protocol (ipp)'. The 'Location of the network printer' section on the right has 'Host:' and 'Port number:' fields, with 'Port number' set to '9100'. The 'Connection' section shows 'Connections' with 'AppSocket/HP JetDirect' highlighted. 'Cancel' and 'Forward' buttons are at the bottom.

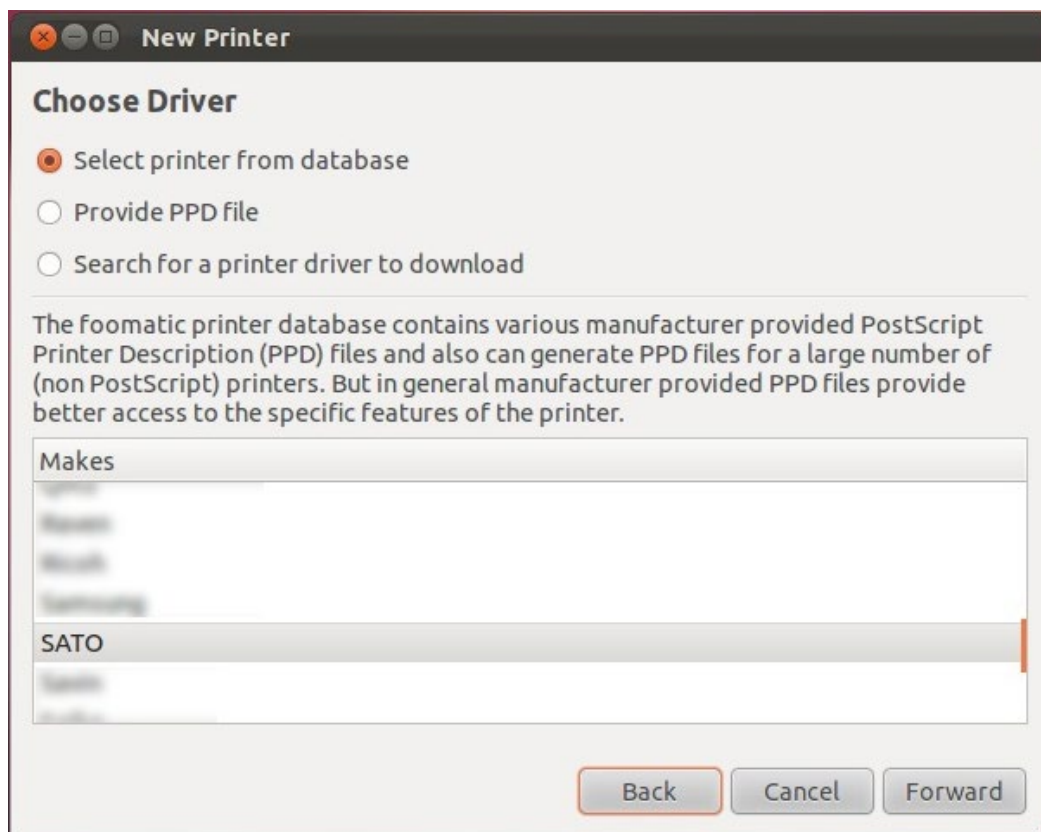
For Bluetooth (pairing the device with the PC/Laptop first is necessary):

The screenshot shows the 'New Printer' dialog box with the 'Select Device' section. The 'Devices' list on the left is the same as the previous screenshot, but 'LPD/LPR Host or Printer' is highlighted. The 'Location of the LPD network printer' section on the right has 'Host:' and 'Queue:' fields, with a 'Probe' button next to the 'Host' field. The 'Connection' section shows 'Connections' with 'LPD/LPR queue 'lpd'' highlighted. 'Cancel' and 'Forward' buttons are at the bottom.

For Serial:

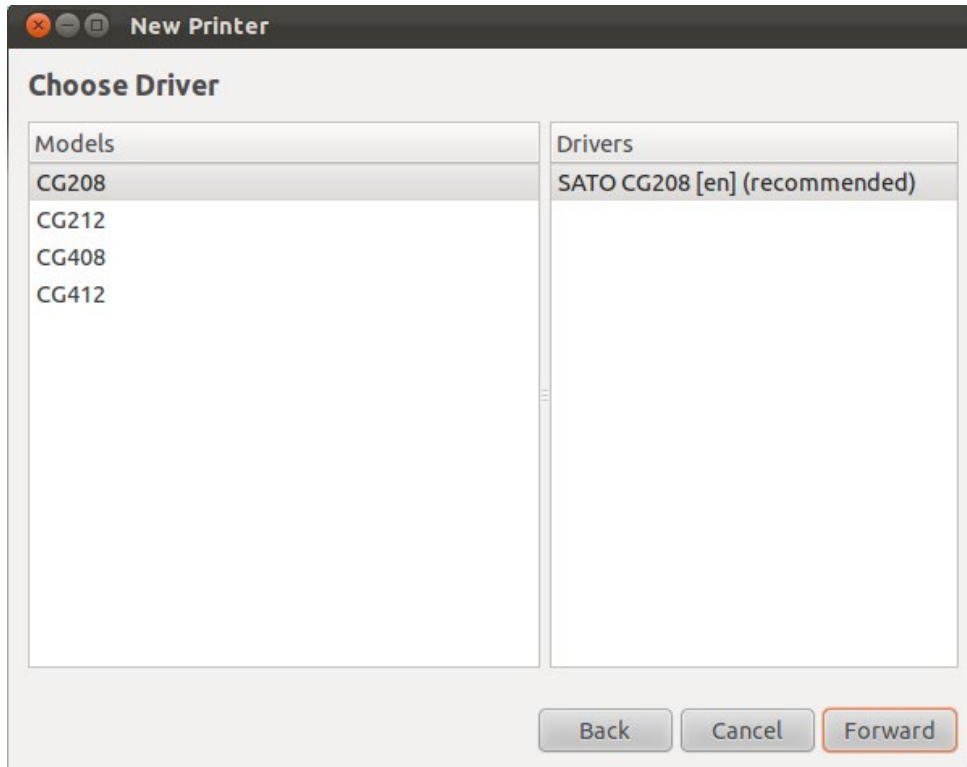


- 6) Select the “**Select printer from the database**” option from the **Choose Driver** selection screen.

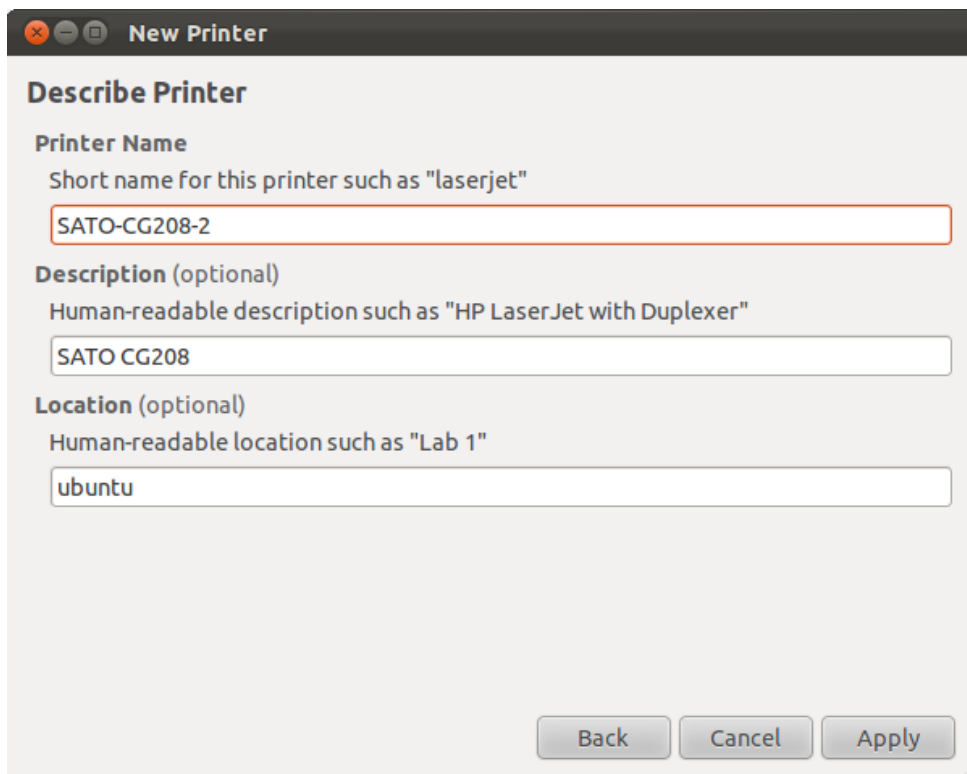


- 7) Select “**SATO**” in the Makes/Manufacturer selection and click the **Forward** button.

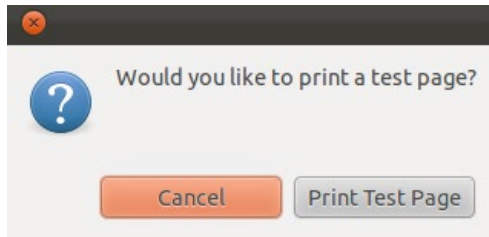
- 8) Select the specific printer model you wish to add.



- 9) Alternatively, you can select the printer PPD if you have the file or manually install the driver (ex. Using the ARMv7 driver).
- 10) Verify the information and click the **Apply** button.



- 11) Click the **Print Test Page** button to test the printer. Make sure your printer is online.

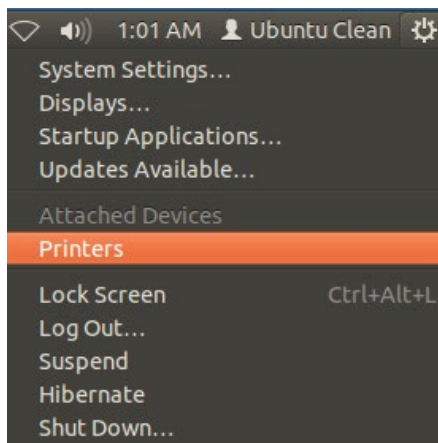


- 12) Check your test print.

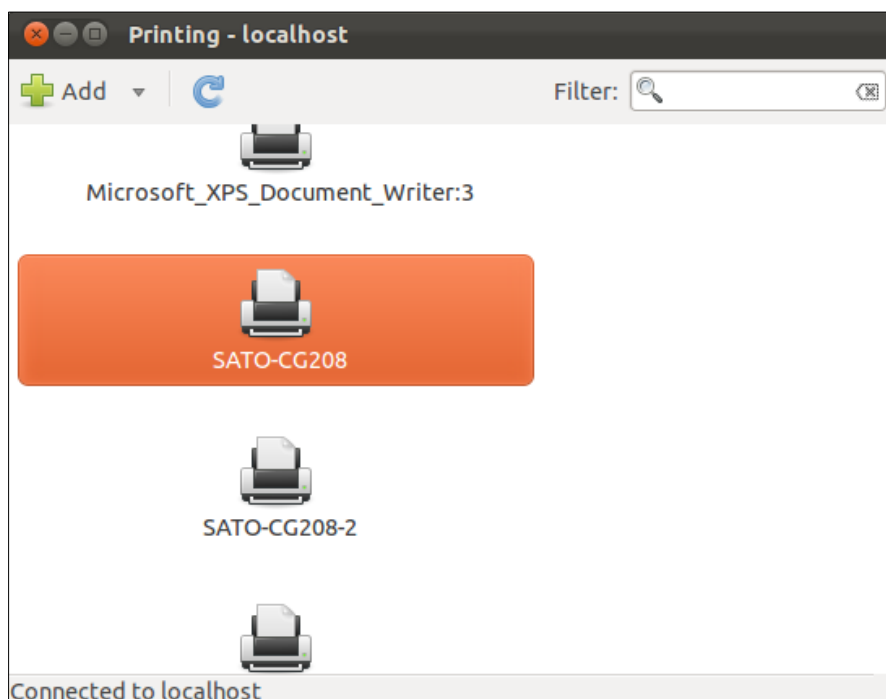
4.2.2 Modifying the Printer Properties

To modify the printer properties, perform the following instructions:

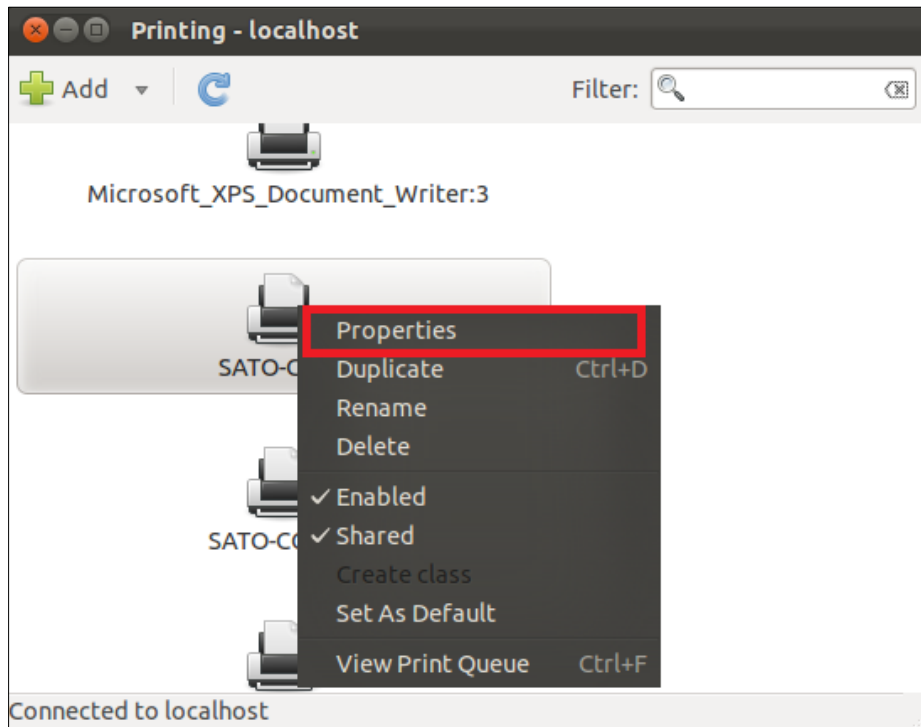
- 1) Locate the Printer Settings.



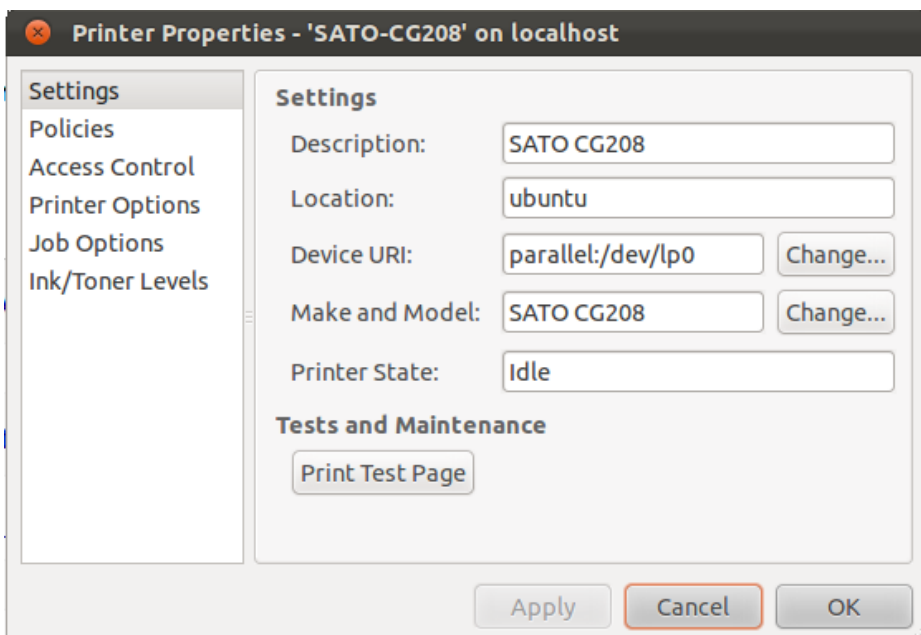
- 2) Select the printer you wish to modify on the screen.



- 3) Right-click on the selected printer and click **Properties**.



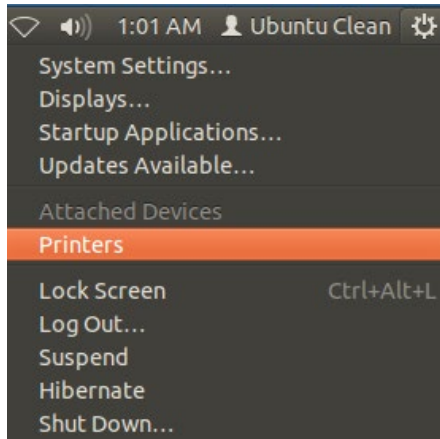
- 4) Modify the printer properties and click the **Apply** button.



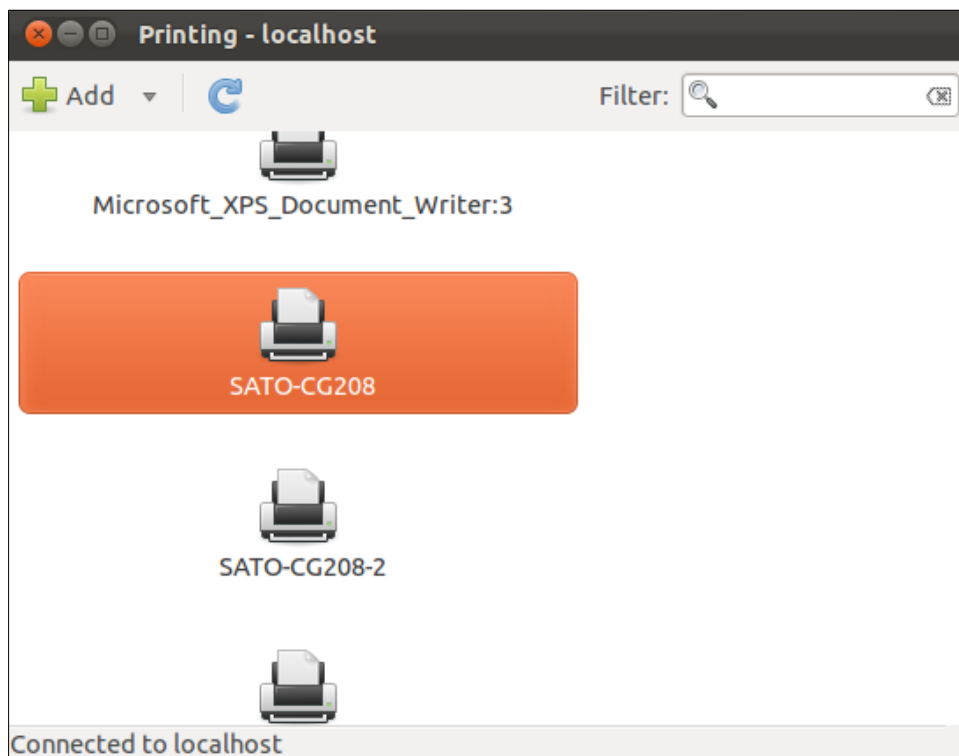
4.2.3 Removing the Printer

To remove the existing printer properties, perform the following instructions:

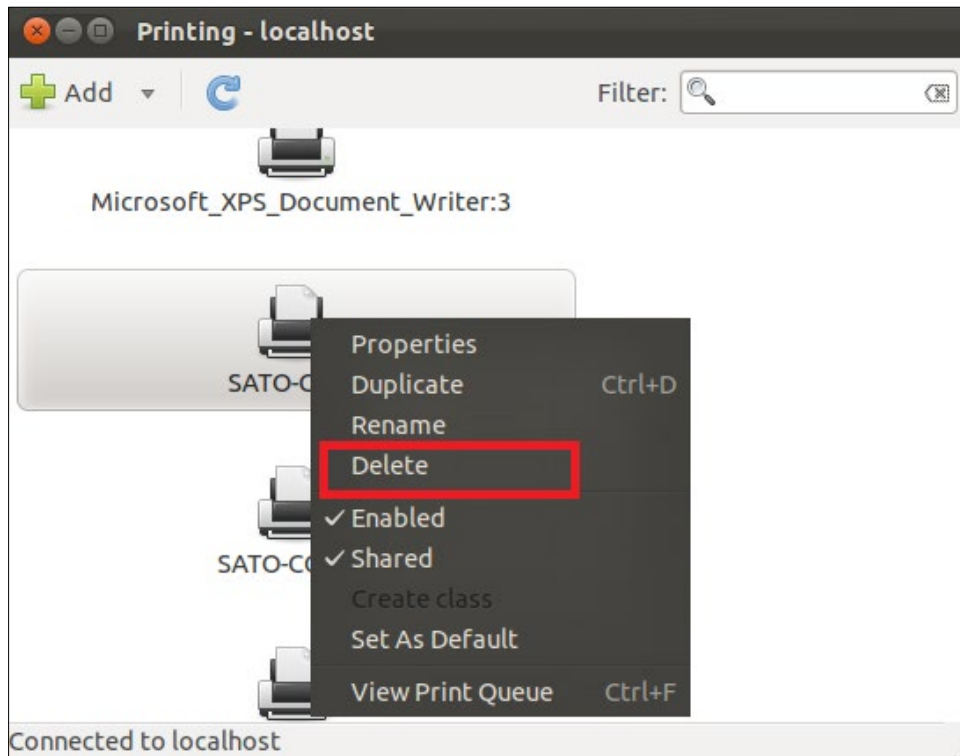
- 1) Locate the Printer Settings.



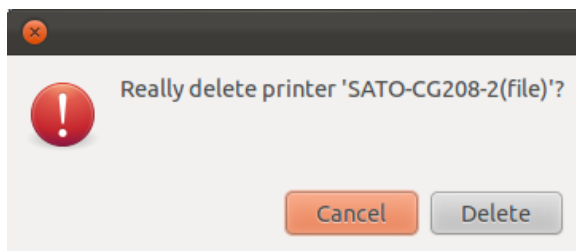
- 2) Select the printer you wish to modify on the screen.



- 3) Right-click on the selected printer and click **Delete**.



- 4) Click the **Delete** button to confirm.



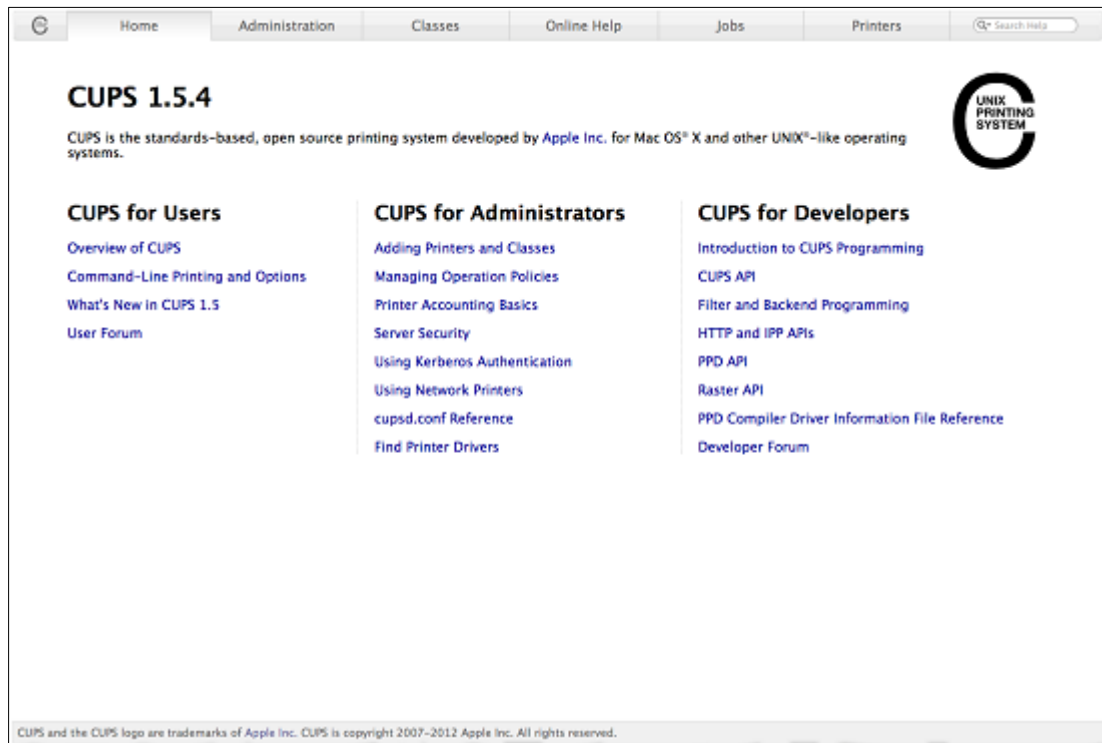
4.3 Managing Printers from the CUPS Web Interface

Most Linux systems with CUPS installed have a **CUPS Web Interface** where users can manage printers.

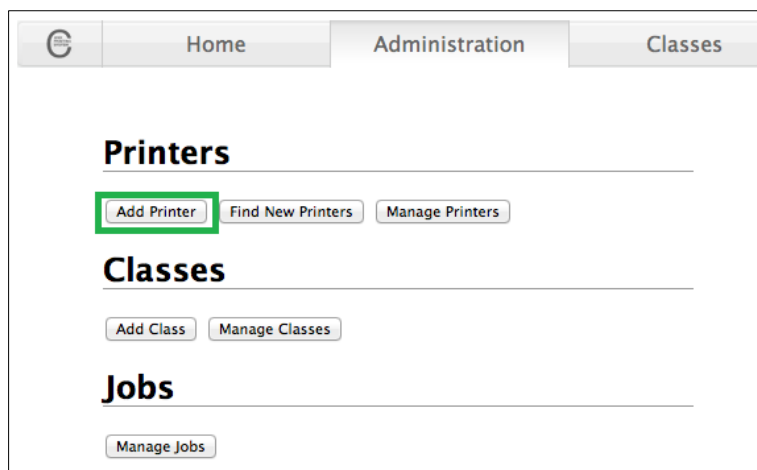
4.3.1 Adding a New Printer

To add a new printer from the **CUPS Web Interface**, perform the following instructions:

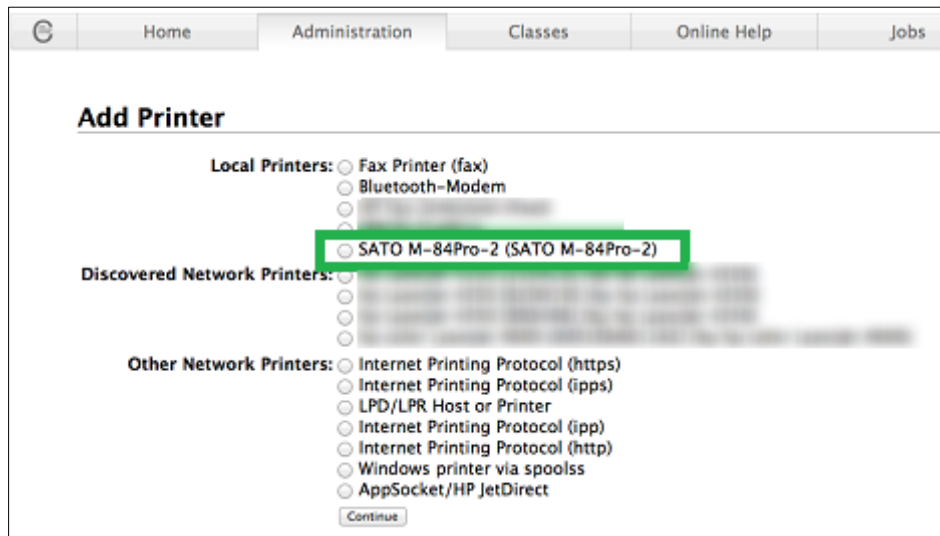
- 1) Open a web browser (example: Firefox web browser) and type in "<http://localhost:631/>" in the address bar.



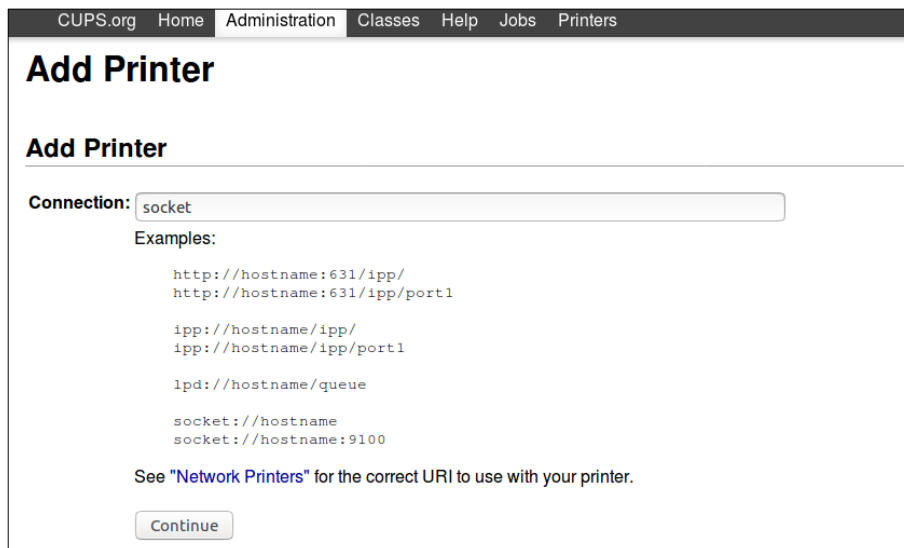
- 2) On the **Home** page, click **Administration** at the top of the menu.
- 3) Click **Add Printer**.



4) Select the printer you wish to add and click **Continue**.

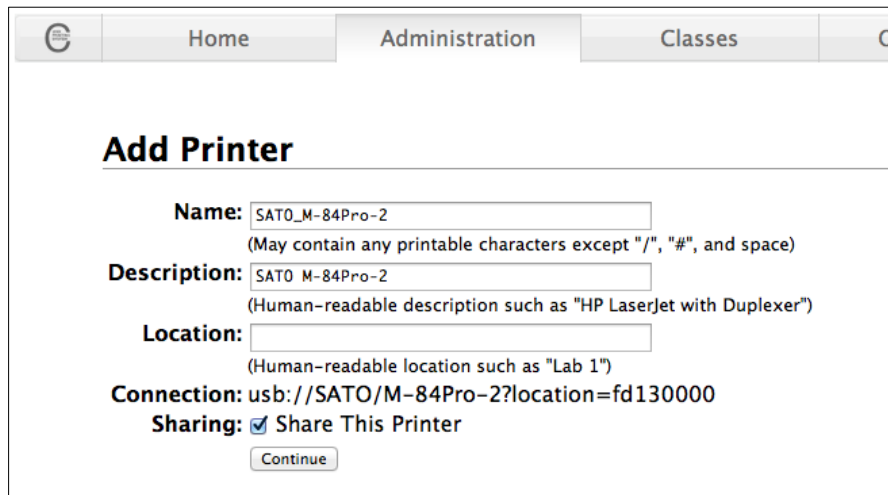


Alternatively, if the system cannot detect a printer, you can choose any **Other Network Printers** option. After that, you will be asked to enter the printer's Device URI/Host.



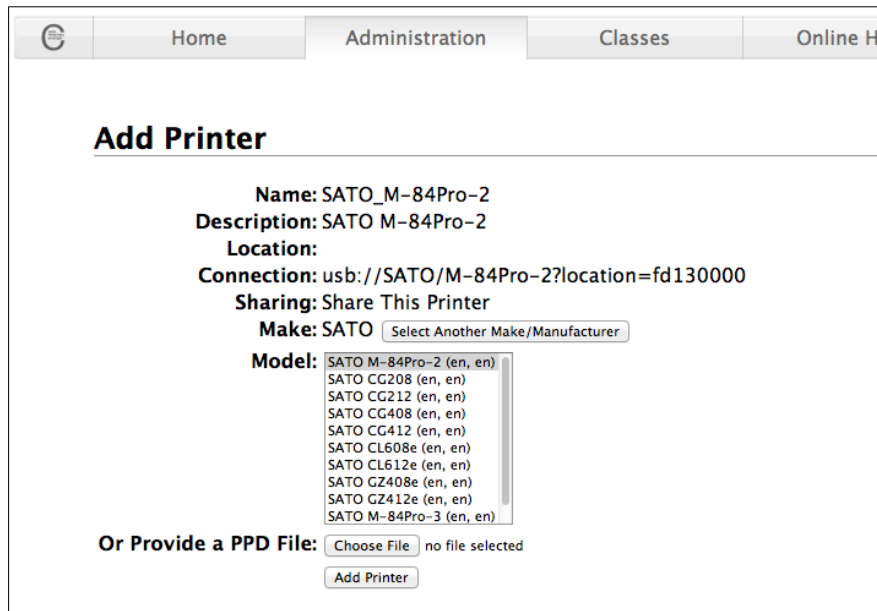
Note: For Bluetooth, you can use “bluetooth://<device mac address>”; make sure to pair the device with the PC/Laptop first.

- 5) Printer information will be loaded on the page. Modify the information depending on your needs.



The screenshot shows a web interface with a navigation bar at the top containing 'Home', 'Administration', 'Classes', and a user icon. The main heading is 'Add Printer'. Below it, there are several fields: 'Name' with the value 'SATO_M-84Pro-2' and a note '(May contain any printable characters except "/", "#", and space)'; 'Description' with the value 'SATO M-84Pro-2' and a note '(Human-readable description such as "HP LaserJet with Duplexer")'; 'Location' with an empty field and a note '(Human-readable location such as "Lab 1")'; 'Connection' with the value 'usb://SATO/M-84Pro-2?location=fd130000'; and 'Sharing' with a checked checkbox 'Share This Printer'. At the bottom is a 'Continue' button.

- 6) CUPS will detect the printer model that best describes the printer. Click **Add** to complete the process. If the selected model is incorrect, you can manually select the printer from the list.



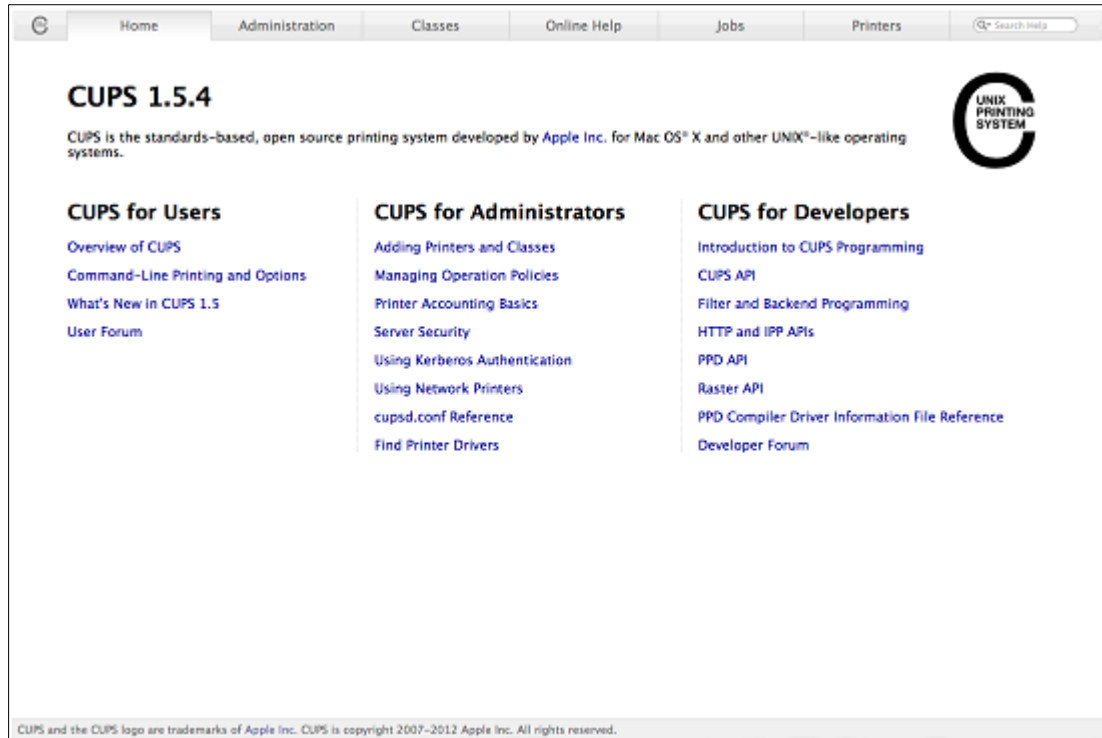
This screenshot shows the same 'Add Printer' interface, but with the 'Model' dropdown menu open. The 'Name', 'Description', 'Location', 'Connection', and 'Sharing' fields remain the same. The 'Make' field is set to 'SATO' with a button 'Select Another Make/Manufacturer'. The 'Model' dropdown lists several options: 'SATO M-84Pro-2 (en, en)', 'SATO CG208 (en, en)', 'SATO CG212 (en, en)', 'SATO CG408 (en, en)', 'SATO CG412 (en, en)', 'SATO CL608e (en, en)', 'SATO CL612e (en, en)', 'SATO GZ408e (en, en)', 'SATO GZ412e (en, en)', and 'SATO M-84Pro-3 (en, en)'. At the bottom, there is a section 'Or Provide a PPD File:' with a 'Choose File' button (showing 'no file selected') and an 'Add Printer' button.

- 7) Alternatively, you can select the printer PPD if you have the file or manually install the driver (ex. Using the ARMv7 driver).

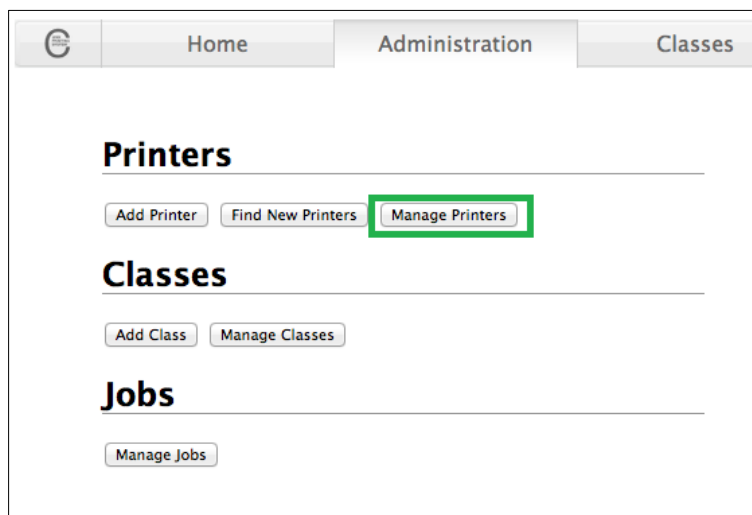
4.3.2 Modify Printers

To modify an existing printer, perform the following instructions:

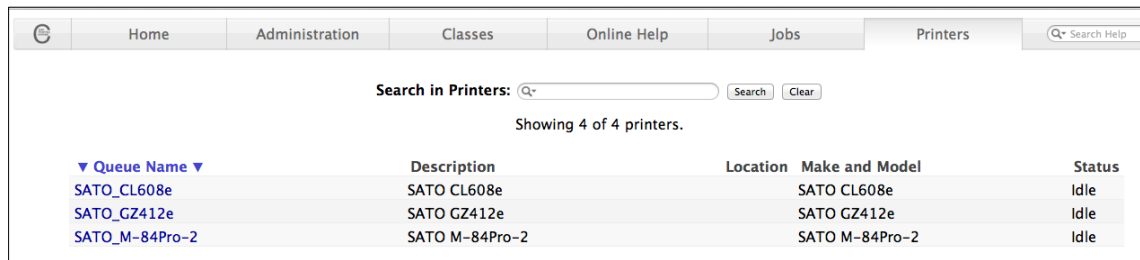
- 1) Open a web browser (example: Firefox web browser) and type in "<http://localhost:631>" in the address bar.



- 2) On the **Home** page, click **Administration** at the top of the menu.
- 3) Click **Manage Printers**.

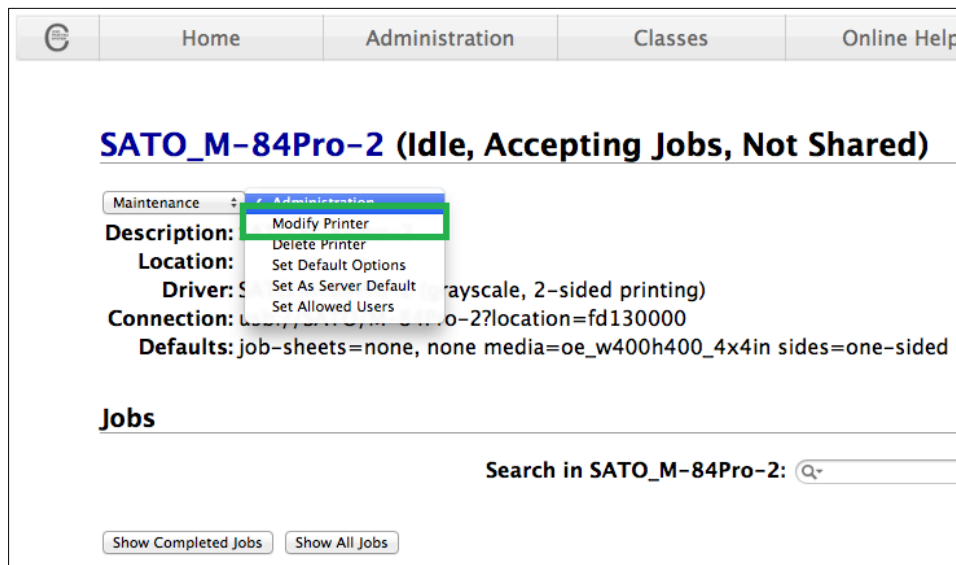


- 4) Select the printer you wish to modify on the list.



Queue Name ▼	Description	Location	Make and Model	Status
SATO_CL608e	SATO CL608e		SATO CL608e	Idle
SATO_GZ412e	SATO GZ412e		SATO GZ412e	Idle
SATO_M-84Pro-2	SATO M-84Pro-2		SATO M-84Pro-2	Idle

- 5) On the **Administration** dropdown list, select **Modify Printer**.



SATO_M-84Pro-2 (Idle, Accepting Jobs, Not Shared)

Maintenance Administration

Description: Modify Printer
Delete Printer
Set Default Options
Set As Server Default
Set Allowed Users

Location:

Driver: SATO M-84Pro-2 (PCL6, 600dpi, grayscale, 2-sided printing)

Connection: http://fd130000/sato-m-84pro-2?location=fd130000

Defaults: job-sheets=none, none media=oe_w400h400_4x4in sides=one-sided

Jobs

Search in SATO_M-84Pro-2:

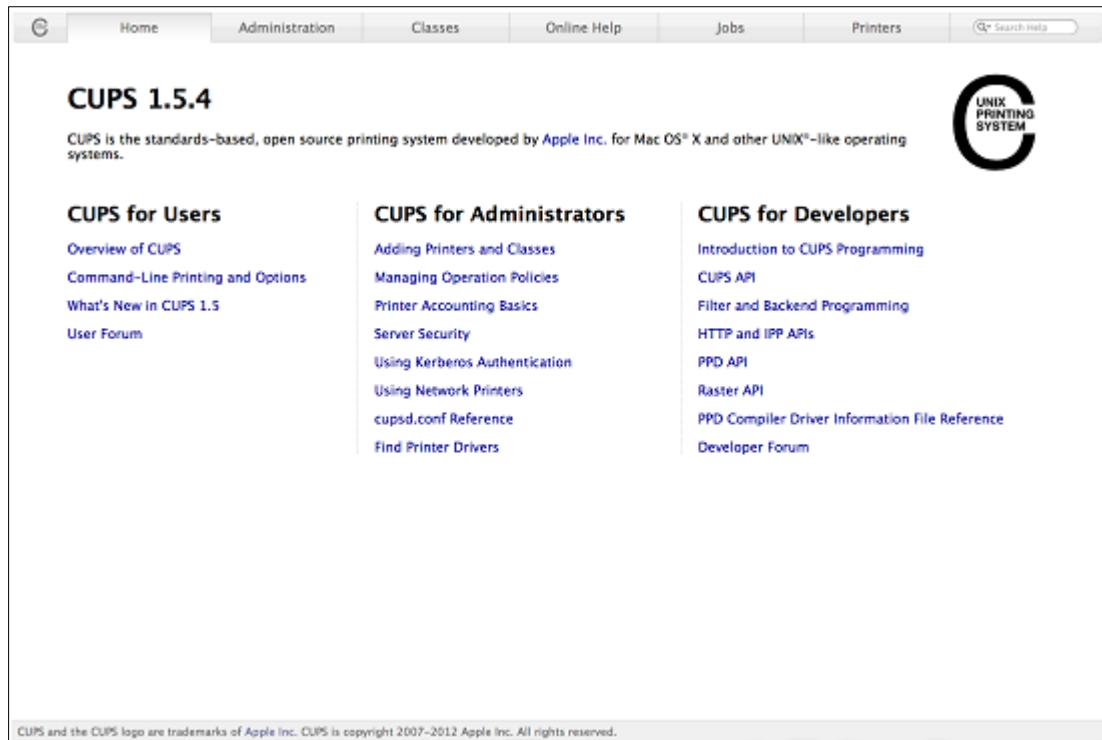
Show Completed Jobs Show All Jobs

- 6) Select the printer you wish to modify and click **Continue**.
- 7) Printer information will be loaded on the page. Modify the information depending on your needs.
- 8) CUPS will detect the printer model that best describes the printer. Click **Modify Printer** to complete the process.

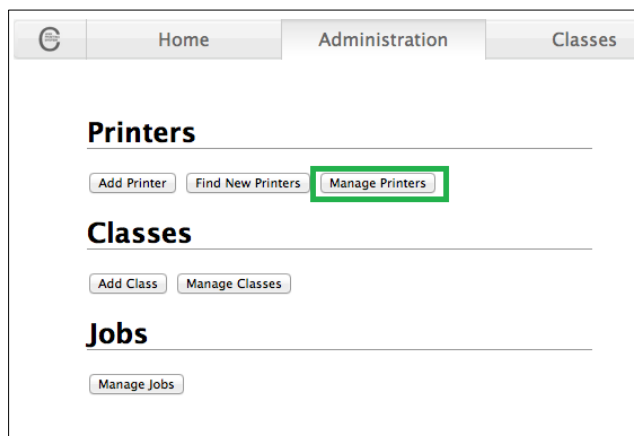
4.3.3 Removing the Printer

To remove existing printer properties, perform the following instructions:

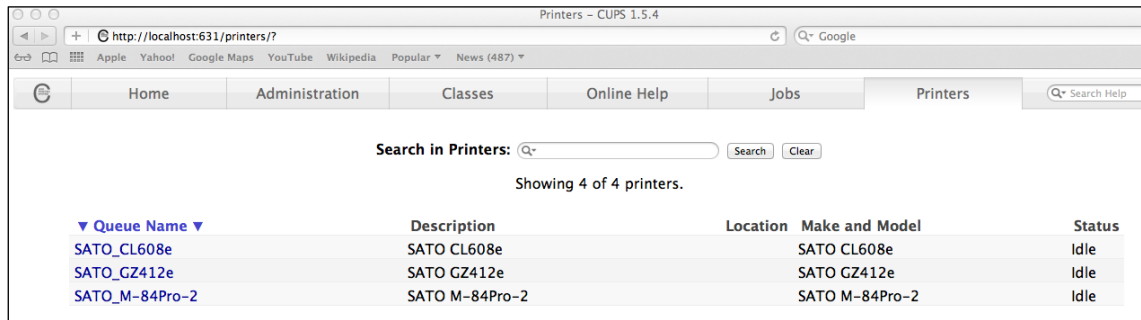
- 1) Open a web browser (example: Firefox web browser) and type in "<http://localhost:631/>" in the address bar.



- 2) On the **Home** page, click **Administration** at the top of the menu.
- 3) Click **Manage Printers**.



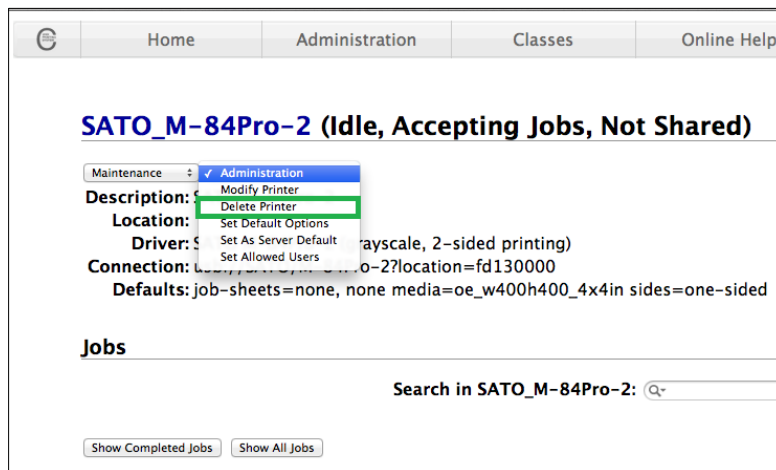
- 4) Select the printer you wish to modify on the list.



The screenshot shows the CUPS Printers page in a web browser. The address bar shows 'http://localhost:631/printers/'. The page has a navigation bar with 'Home', 'Administration', 'Classes', 'Online Help', 'Jobs', and 'Printers'. Below the navigation bar is a search bar labeled 'Search in Printers:'. Below the search bar, it says 'Showing 4 of 4 printers.' A table lists the printers with columns: Queue Name, Description, Location, Make and Model, and Status.

Queue Name	Description	Location	Make and Model	Status
SATO_CL608e	SATO CL608e		SATO CL608e	Idle
SATO_GZ412e	SATO GZ412e		SATO GZ412e	Idle
SATO_M-84Pro-2	SATO M-84Pro-2		SATO M-84Pro-2	Idle

- 5) On the **Administration** dropdown list, select **Delete Printer**.



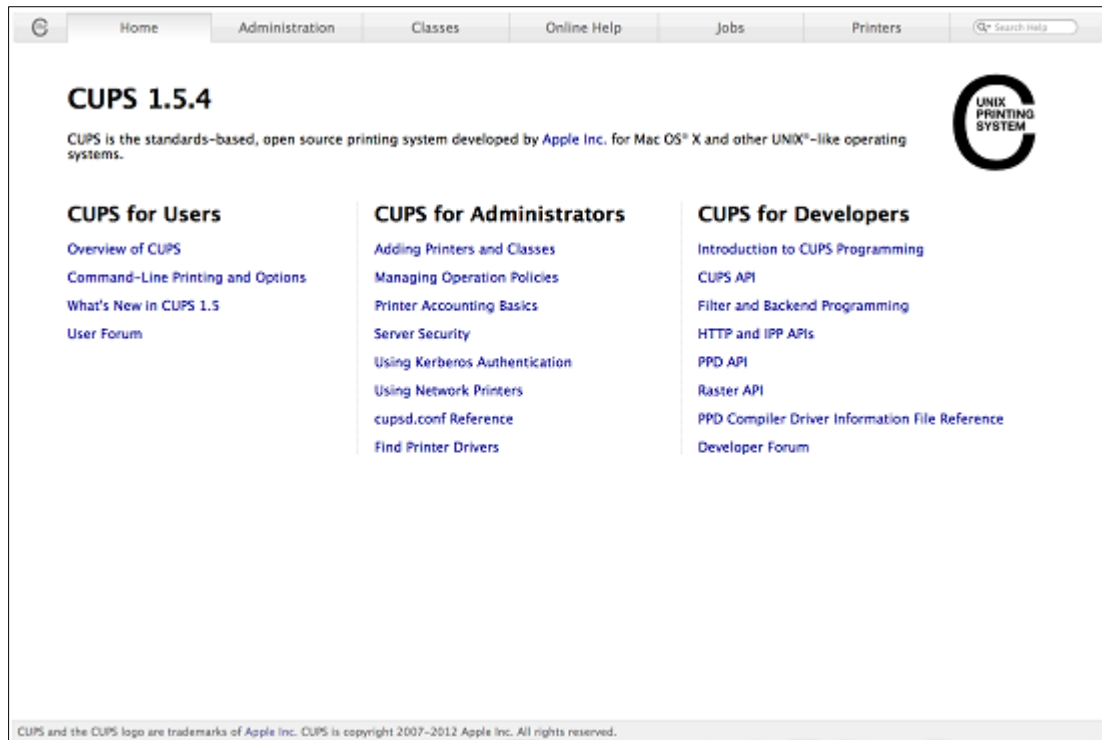
The screenshot shows the CUPS Administration page for the printer 'SATO_M-84Pro-2 (Idle, Accepting Jobs, Not Shared)'. The page has a navigation bar with 'Home', 'Administration', 'Classes', and 'Online Help'. Below the navigation bar, the printer name is displayed. A dropdown menu is open under the 'Administration' tab, showing options: 'Maintenance', 'Administration', 'Modify Printer', 'Delete Printer', 'Set Default Options', 'Set As Server Default', and 'Set Allowed Users'. The 'Delete Printer' option is highlighted. Below the dropdown menu, the printer's details are shown: Description, Location, Driver, Connection, and Defaults. Below the details, there is a 'Jobs' section with a search bar and buttons for 'Show Completed Jobs' and 'Show All Jobs'.

- 6) Click **Delete Printer** to confirm.

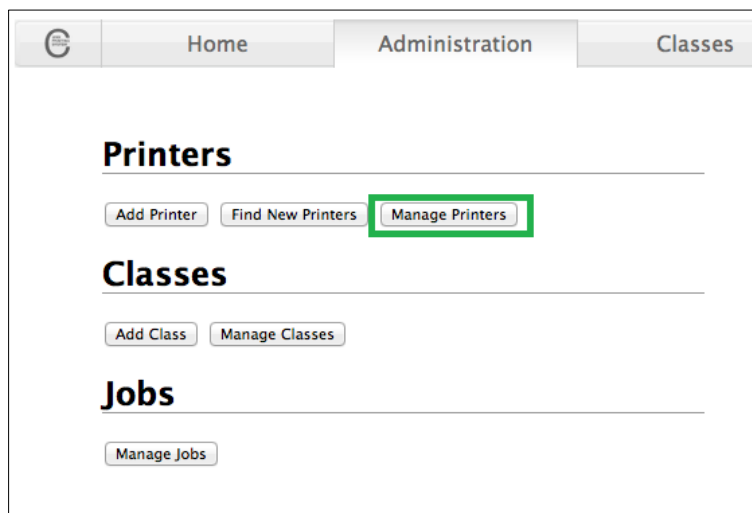
4.3.4 Setting Default Printer Options

To set the default printing options, perform the following instructions:

- 1) Open a web browser (example: Firefox web browser) and type in "<http://localhost:631/>" in the address bar.



- 2) On the **Home** page, click **Administration** at the top of the menu.
- 3) Click **Manage Printers**.



- 4) Select the printer you wish to modify on the list.

Home	Administration	Classes	Online Help	Jobs	Printers	Search Help
Search in Printers: <input type="text"/> <input type="button" value="Search"/> <input type="button" value="Clear"/>						
Showing 4 of 4 printers.						
Queue Name ▼	Description	Location	Make and Model	Status		
SATO_CL608e	SATO CL608e		SATO CL608e	Idle		
SATO_GZ412e	SATO GZ412e		SATO GZ412e	Idle		
SATO_M-84Pro-2	SATO M-84Pro-2		SATO M-84Pro-2	Idle		

- 5) On the **Administration** dropdown list, select **Set Default Options**.

Home	Administration	Classes	Online Help
------	----------------	---------	-------------

SATO_M-84Pro-2 (Idle, Accepting Jobs, Not Shared)

Maintenance

Administration

Modify Printer

Delete Printer

Set Default Options

Set As Server Default

Set Allowed Users

Description: SATO M-84Pro-2 (Idle, Accepting Jobs, Not Shared)

Location: SATO M-84Pro-2

Driver: SATO M-84Pro-2 (Idle, Accepting Jobs, Not Shared)

Connection: SATO M-84Pro-2 (Idle, Accepting Jobs, Not Shared)

Defaults: job-sheets=none, none media=oe_w400h400_4x4in sides=one-sided

Jobs

Search in SATO_M-84Pro-2:

- 6) Change the default option values and click the **Set Default Options** button to save changes.

Home	Administration	Classes	Online Help	Jobs	Printers	Search Help
------	----------------	---------	-------------	------	----------	-------------

Set Default Options for SATO_M-84Pro-2

[General](#) [Banners](#) [Policies](#)

General

Media Size:

Print Mode:

Darkness Range:

Darkness Level:

Print Speed:

Cutter:

Vertical Offset:

Horizontal Offset:

4.4 Managing Printers from the Command Line

To find out more information on how to manage printers from the command line, please refer to the CUPS documentation (ex. Raw SBPL, Image, and PDF printing) at the address as follows:

<https://www.cups.org/doc/options.html>

4.5 Troubleshooting

The best way to troubleshoot the problem is to check the log file. The procedures are as follows:

- 1) Switch on the “debug” mode in the LogLevel directive for your CUPS daemon.
- 2) Edit `/etc/cups/cupsd.conf` to have the line “LogLevel debug”.
- 3) After changing the setting, restart the CUPS daemon by typing “`/etc/software/init.d/cups start`” on the command line.
- 4) Once the “LogLevel” has been modified, print a document and locate the log file generated. It can be found in the `/var/log/cups/error_log` directory of your machine.
- 5) Open the generated logs. This will give you an idea of what are the causes of the problems.

Note: Alternatively, you can use the CUPS web interface.

SATO